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(56) Documents cited by ISA  
US 4396662 A US 4142929 A US 3793050 A

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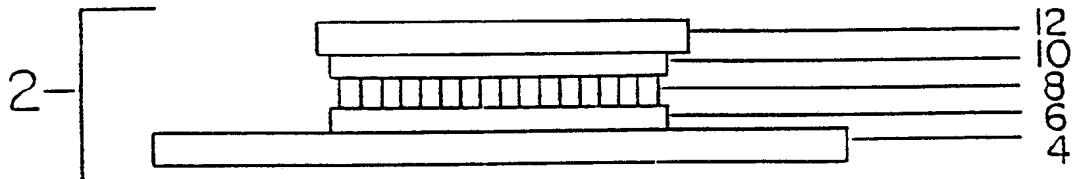
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(54) Plush textured multicolored flock transfer and method for making same using precolored flock

(57) A method of making a multicolored flock transfer which involves printing a release adhesive in a predetermined design upon a base sheet; sequentially flocking different colored flock through an open section of a barrier into the adhesive to result in a plurality of predetermined single colour patterns arranged to form the predetermined design; and applying a binding adhesive to free ends of the flock. The multicolor flock transfer includes a base sheet (4) having a surface area coated with a release adhesive (6); precolored flock (8) of at least two different colors having ends adhering to the surface area of the base sheet to form predetermined color patterns of a design; and a binding adhesive (10) applied to other ends of the precolored flock, and preferably also includes a layer of supplemental adhesive (12) covering the binding adhesive.



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